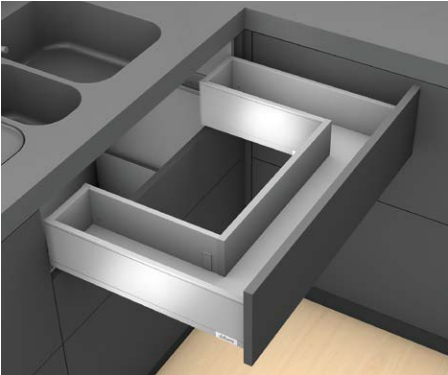


Application

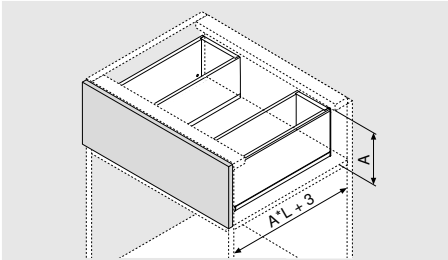


Features

- Full extension drawer system with soft-close BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb

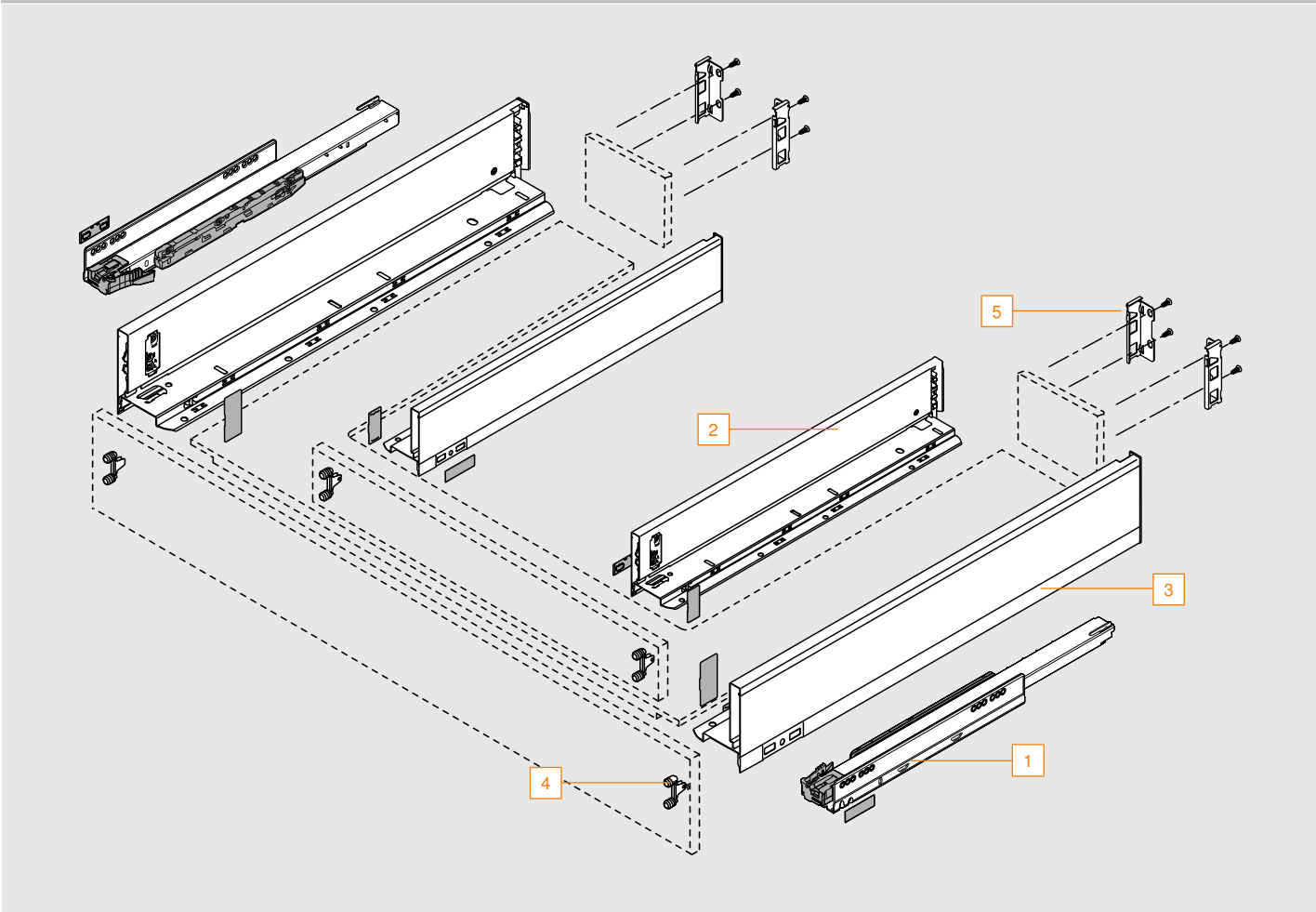
A	
M Height	106
K Height	144
C Height	193

Space Requirements



AL = Actual cabinet profile length
 *Minimum opening height based on 3 (1/8") clearance

Components



NOTE: Components showing an M Height wraparound sink drawer application

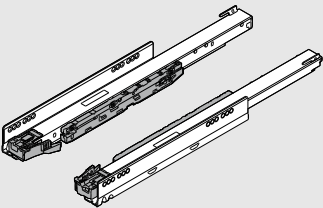
NOTE: Parts identified on right page

Cabinet profile set

1 Cabinet profile

Set includes:

– Left and right cabinet profile



Stainless steel (INGL)

Orion gray (OG-M)

Silk white (SW-M)

Nominal length	Actual cabinet profile length
22"	550 (21-5/8")
Profile	Part no.
125 lb	750.5501S
170 lb	753.5501S
Screws	Part no.
Installation wood screw	707N
Installation system screw	661.1300.HG

Inside drawer profile set

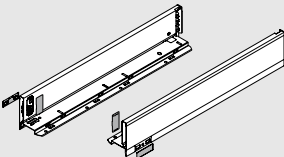
2 Drawer profile

Set includes:

– Left and right drawer profile

– Drawer profiles include color coordinated cover cap

– Specify color when ordering orion gray (OG-M) or silk white (SW-M)



Nominal length	Actual cabinet profile length
18"	450 (17-11/16")
M Height	Part no.
Orion gray/silk white	770M4502S
Stainless steel	770M4502I
Screws	Part no.
Installation wood screw	612TH

Outside drawer profile set

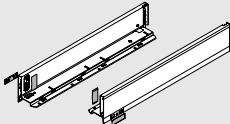
3 Drawer profile

Set includes:

– Left and right drawer profile

– Drawer profiles include color coordinated cover cap

– Specify color when ordering orion gray (OG-M) or silk white (SW-M)



Nominal length	Actual cabinet profile length
22"	550 (21-5/8")
M Height	Part no.
Orion gray/silk white	770M5502S
Stainless steel	770M5502I
K Height	Part no.
Orion gray/silk white	770K5502S
Stainless steel	770K5502I
C Height	Part no.
Orion gray/silk white	770C5502S
Stainless steel	770C5502I
Screws	Part no.
Installation wood screw	612TH

Front fixing bracket options

4 EXPANDO

– Two M brackets required per drawer

Part no.

EXPANDO

750.5501S

Screw-on*

753.5501S

– Two M brackets required per drawer

– Two K brackets required per drawer

Part no.

EXPANDO

750.5501S

Screw-on*

753.5501S

EXPANDO

753.5501S

Screw-on*

753.5501S

– Two M brackets required per drawer

– Two C brackets required per drawer

Part no.

EXPANDO

750.5501S

Screw-on*

753.5501S

EXPANDO

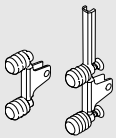
753.5501S

Screw-on*

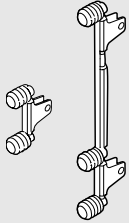
753.5501S



OR



OR



*Use of #6 x 5/8" wood screw recommended

Rear fixing bracket set options

5

Set includes:

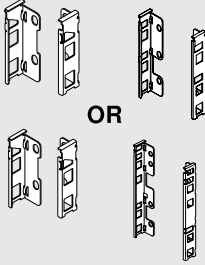
– Left and right bracket

– Two pairs required per drawer

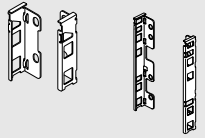
– Specify color when ordering orion gray (OG-M) or silk white (SW-M)



OR



OR



– Two M brackets required per drawer

Part no.

Rear fixing bracket set

770M4502S

Installation screw

612TH

– One M bracket required per drawer

– One K bracket required per drawer

Part no.

Rear fixing bracket set

770M4502S

Rear fixing bracket set

770K4502S

Installation screw

612TH

– One M bracket required per drawer

– One C bracket required per drawer

Part no.

Rear fixing bracket set

770M4502S

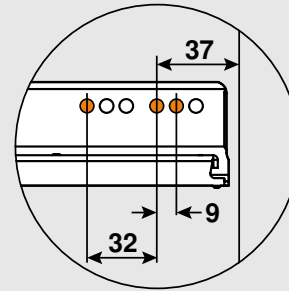
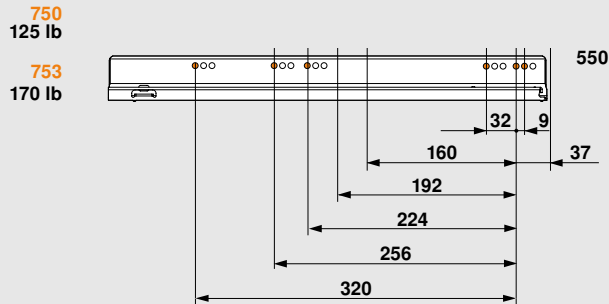
Rear fixing bracket set

770C4502S

Installation screw

612TH

Cabinet profile installation



Profile mounting position detail

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

Drawer bottom

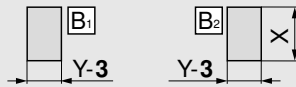
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (13/32")

Drawer back

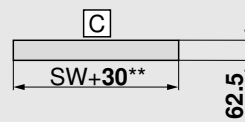
Width = Inside cabinet width minus **38** (1-1/2")

Height = **63** (2-15/32")

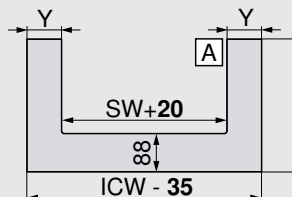
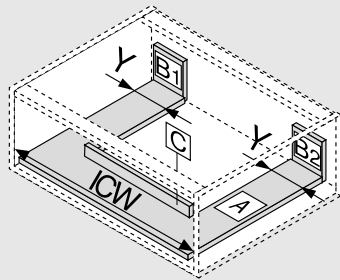


Back

X	
M Height	63
K Height	101
C Height	148

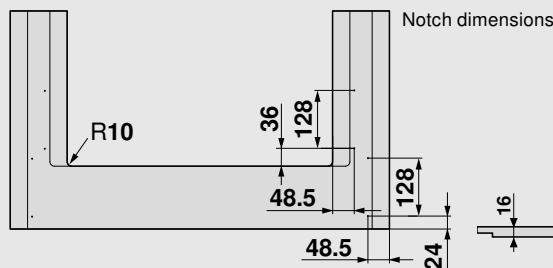


Divider



Bottom

$Y = ((ICW - 35) - (SW + 20)) \text{ divided by } 2$
Y min = 115



Notch dimensions

****27** for screw on bracket (ZF7M002)

AL = Actual cabinet profile length

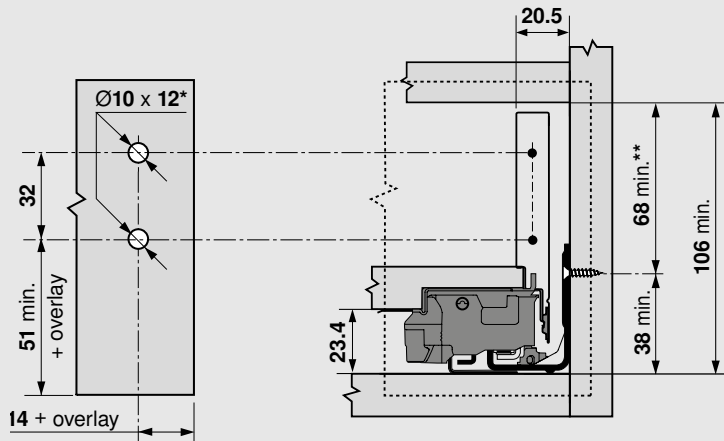
ICW = Inside cabinet width

SW = Sink width

NOTE: Use **16** (5/8") material for bottom, back and divider

Front fixing bracket installation

M Height



NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

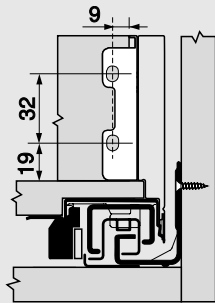
**Includes 2 tilt adjustment

Additional front fixing bracket installation

See installation instructions for K Height and C Height

Rear fixing bracket installation

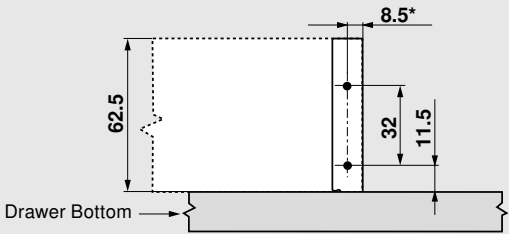
M Height



Additional rear fixing bracket installation

See installation instructions for K Height and C Height

Inside divider installation



NOTE: Use 16 (5/8") material for bottom, back and divider

*7 when using ZF7M7002

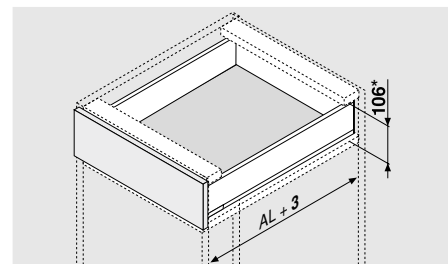
Application



Features

- Full extension drawer system with soft-close BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **90.5** (3-9/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE

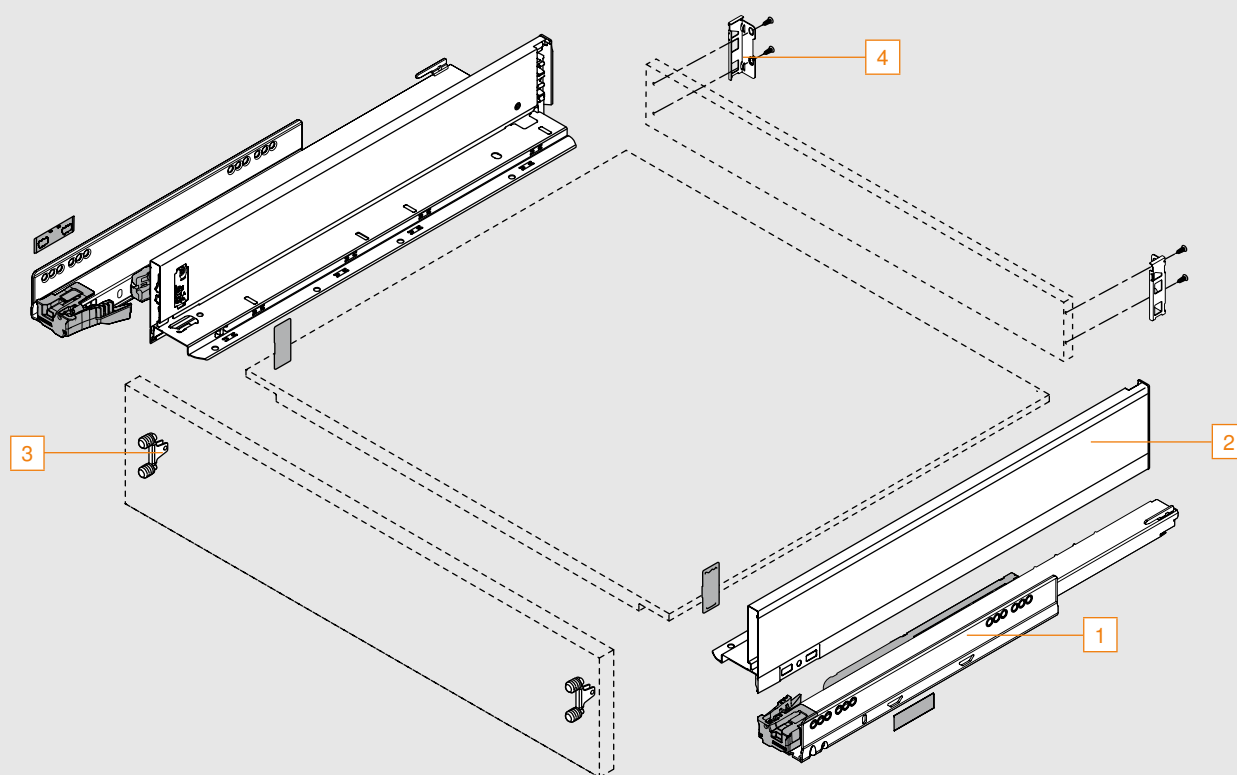
Space Requirements



AL = Actual cabinet profile length

*Minimum opening height based on 3 (1/8") clearance

Components



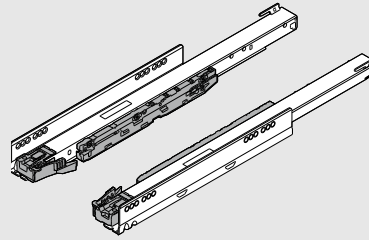
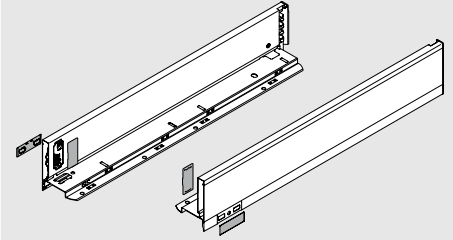
NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

Cabinet and drawer profile sets
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

	Stainless steel (INGL)
	Orion gray (OG-M)
	Silk white (SW-M)

1 Cabinet profile

2 Drawer profile


Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/silk white	Stainless steel
11"	270 (10-5/8")	750.2701S		770M2702S	770M2702I
14"	350 (13-3/4")	750.3501S		770M3502S	770M3502I
16"	400 (15-3/4")	750.4001S		770M4002S	770M4002I
18"	450 (17-11/16")	750.4501S	753.4501S	770M4502S	770M4502I
20"	500 (19-11/16")	750.5001S	753.5001S	770M5002S	770M5002I
22"	550 (21-5/8")	750.5501S	753.5501S	770M5502S	770M5502I
24"	600 (23-5/8")		753.6001S	770M6002S	770M6002I
26"	650 (25-9/16")		753.6501S	770M6502S	770M6502I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

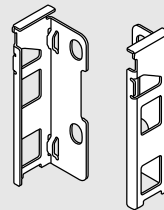
Front fixing bracket
3 EXPANDO


- Two required per drawer

Part no.

EXPANDO	ZF7M70E2
Screw-on*	ZF7M7002

*Use of #6 x 5/8" wood screw is recommended

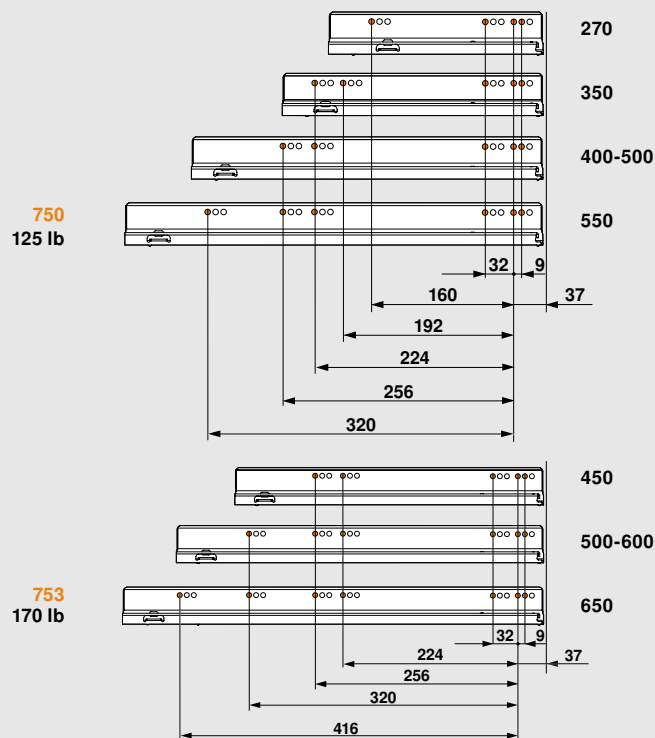
Rear fixing bracket set
4

Set includes:

- Left and right bracket
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

Part no.

Orion gray/silk white	ZB7M000S
Installation screw	612TH

Cabinet profile installation



NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

A Drawer bottom

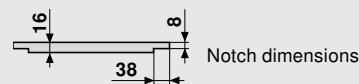
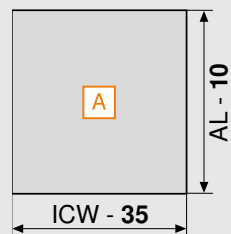
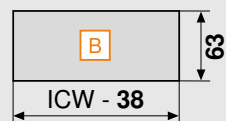
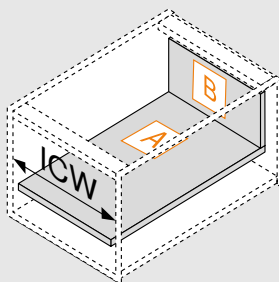
Width = Inside cabinet width minus 35 (1-3/8")

Length = Actual cabinet profile length minus 10 (13/32")

B Drawer back

Width = Inside cabinet width minus 38 (1-1/2")

Height = 63 (2-15/32")

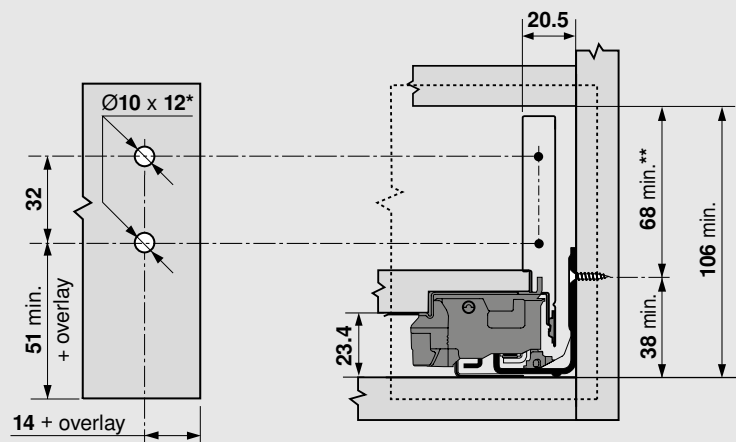


AL = Actual cabinet profile length

ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back

Front fixing bracket installation

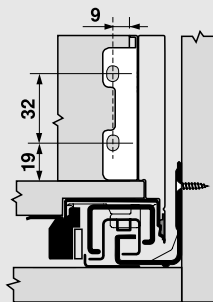


NOTE: For full drawer assembly see page 9

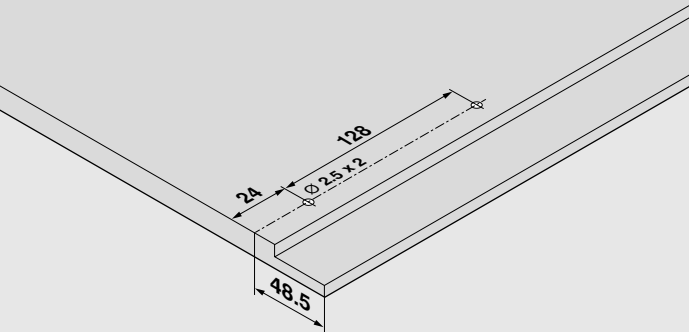
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

**Includes 2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

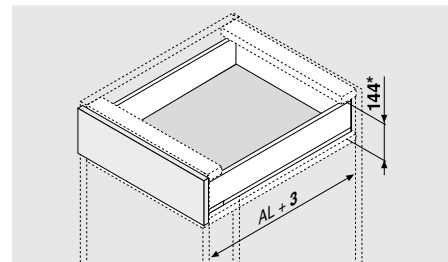
Application



Features

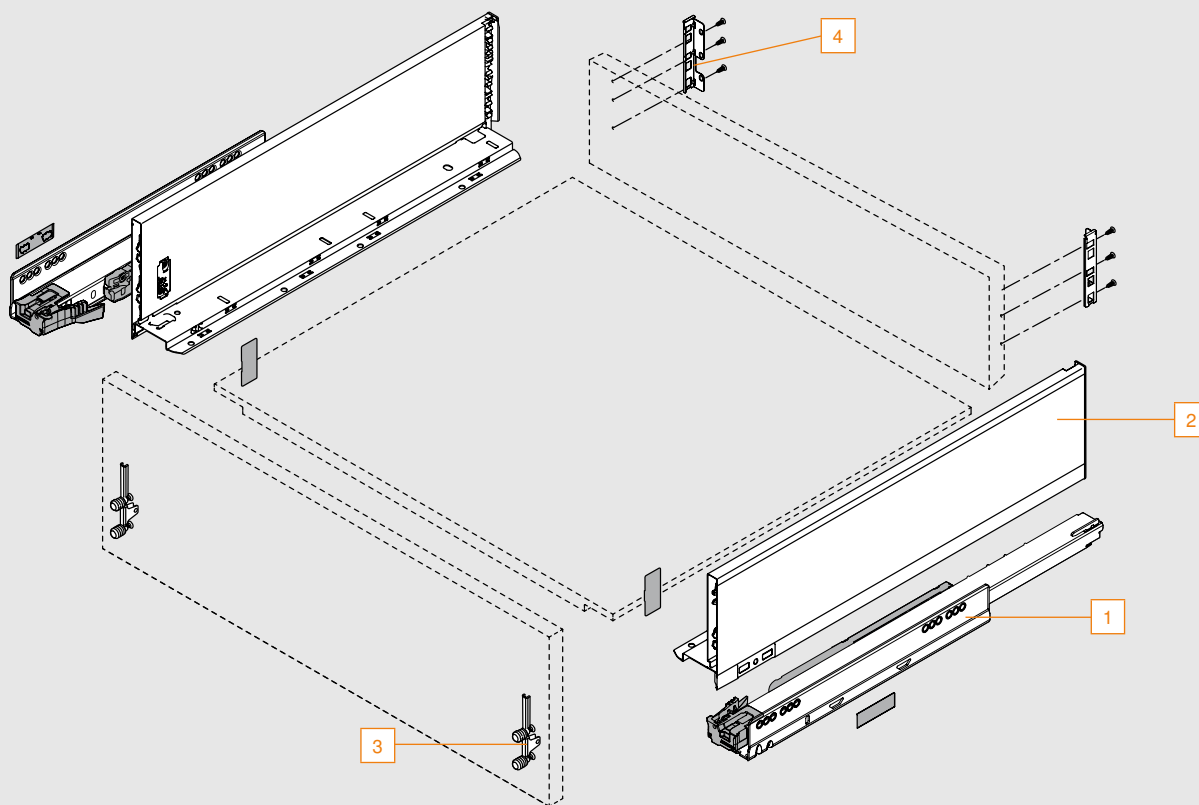
- Full extension drawer system with soft-close BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height **128.5** (5-1/16")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE

Space Requirements



AL = Actual cabinet profile length
 *Minimum opening height based on 3 (1/8") clearance

Components



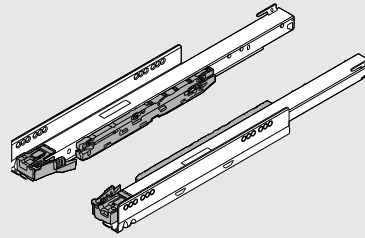
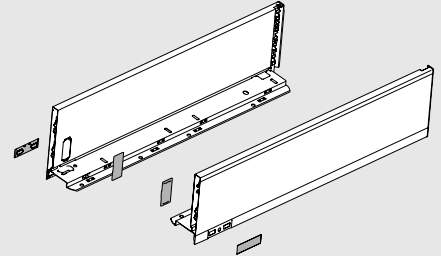
NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

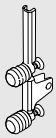
Cabinet and drawer profile sets
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

	Stainless steel (INGL)
	Orion gray (OG-M)
	Silk white (SW-M)

1 Cabinet profile

2 Drawer profile


Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/silk white	Stainless steel
14"	350 (13-3/4")	750.3501S		770K3502S	770K3502I
16"	400 (15-3/4")	750.4001S		770K4002S	770K4002I
18"	450 (17-11/16")	750.4501S	753.4501S	770K4502S	770K4502I
20"	500 (19-11/16")	750.5001S	753.5001S	770K5002S	770K5002I
22"	550 (21-5/8")	750.5501S	753.5501S	770K5502S	770K5502I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

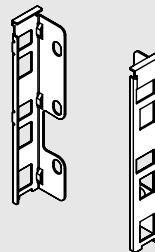
Front fixing bracket
3 EXPANDO


- Two required per drawer

Part no.

EXPANDO	ZF7K70E2
Screw-on*	ZF7K7002

*Use of #6 x 5/8" wood screw is recommended

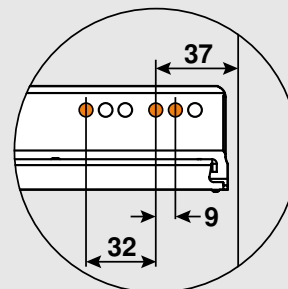
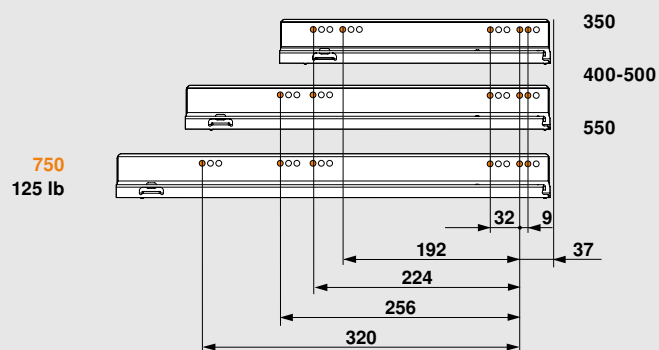
Rear fixing bracket set
4

Set includes:

- Left and right bracket
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

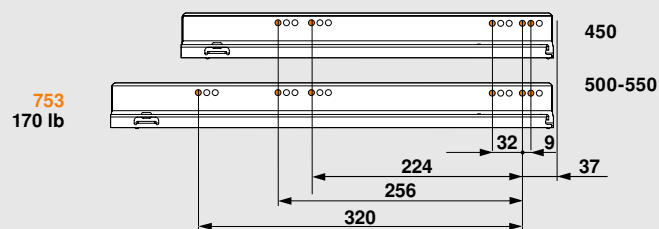
Part no.

Orion gray/silk white	ZB7K000S
Installation screw	612TH

Cabinet profile installation



Profile mounting position detail



NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

A Drawer bottom

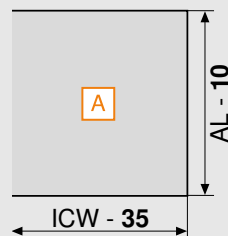
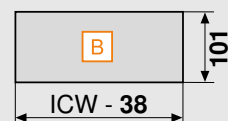
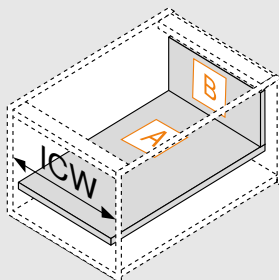
Width = Inside cabinet width minus 35 (1-3/8")

Length = Actual cabinet profile length minus 10 (13/32")

B Drawer back

Width = Inside cabinet width minus 38 (1-1/2")

Height = 101 (3-31/32")

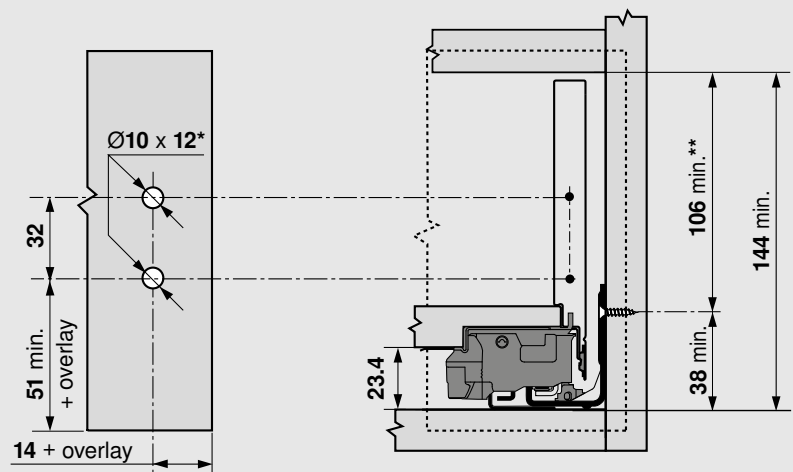


AL = Actual cabinet profile length

ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back

Front fixing bracket installation

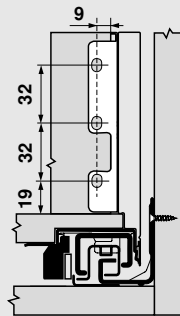


NOTE: For full drawer assembly see page 9

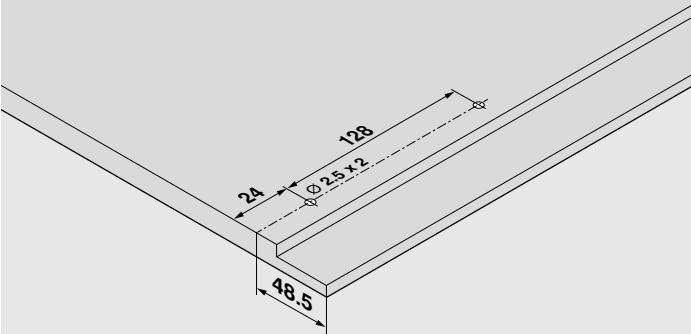
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

**Includes 2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

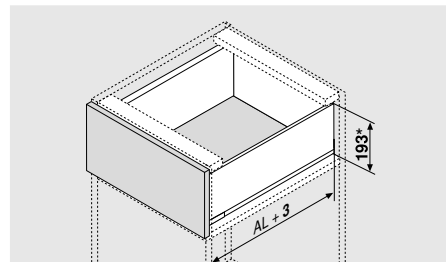
Application



Features

- Full extension drawer system with soft-close BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Static load capacity of 125 lb and 170 lb
- Drawer profile height 177 (7")
- Compatible with TIP-ON BLUMOTION* and SERVO-DRIVE

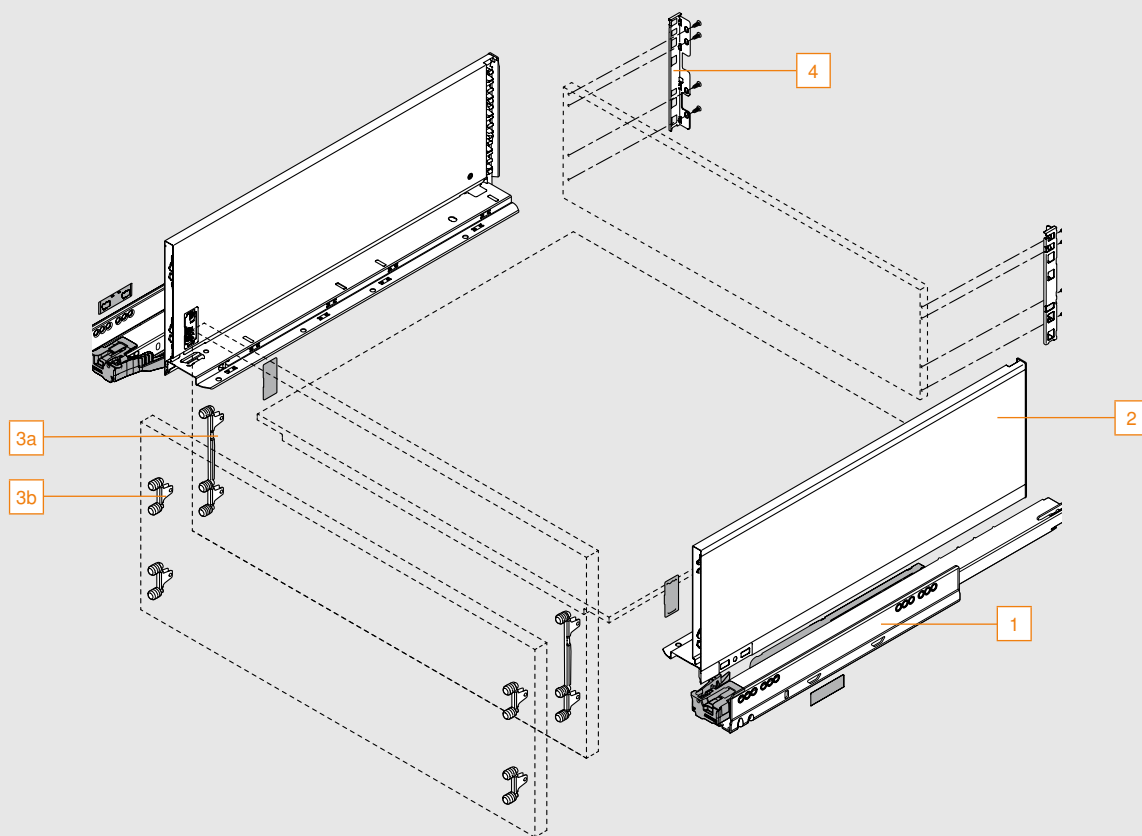
Space Requirements



AL = Actual cabinet profile length

*Minimum opening height based on 3 (1/8") clearance

Components



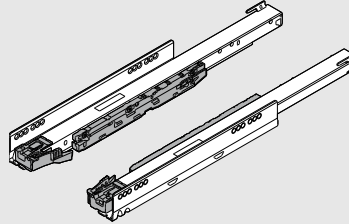
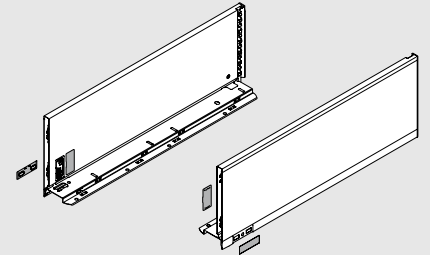
NOTE: Parts identified on right page

***TIP-ON BLUMOTION:** Enables drawers to be opened with a light touch to the front and retain BLUMOTION soft closing action

Cabinet and drawer profile sets
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

	Stainless steel (INGL)
	Orion gray (OG-M)
	Silk white (SW-M)

1 Cabinet profile

2 Drawer profile


Nominal length	Actual cabinet profile length	125 lb	170 lb	Orion gray/silk white	Stainless steel
11"	270 (10-5/8")	750.2701S		770C2702S	770C2702I
14"	350 (13-3/4")	750.3501S		770C3502S	770C3502I
16"	400 (15-3/4")	750.4001S		770C4002S	770C4002I
18"	450 (17-11/16")	750.4501S	753.4501S	770C4502S	770C4502I
20"	500 (19-11/16")	750.5001S	753.5001S	770C5002S	770C5002I
22"	550 (21-5/8")	750.5501S	753.5501S	770C5502S	770C5502I
24"	600 (23-5/8")		753.6001S	770C6002S	770C6002I
26"	650 (25-9/16")		753.6501S	770C6502S	770C6502I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket options
EXPANDO

- Two C brackets required per drawer

3a


Part no.

 EXPANDO **ZF7C70E2**

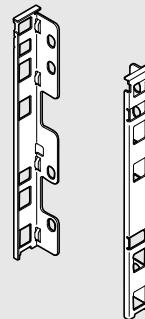
 Screw-on* **ZF7C7002**
3b
OR


Part no.

 EXPANDO **ZF7M70E2**

 Screw-on* **ZF7M7002**

*Use of #6 x 5/8" wood screw recommended

Rear fixing bracket set
4

Set includes:

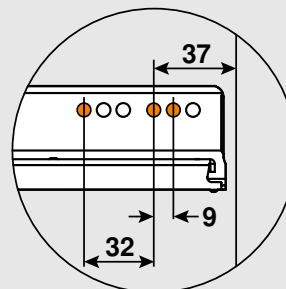
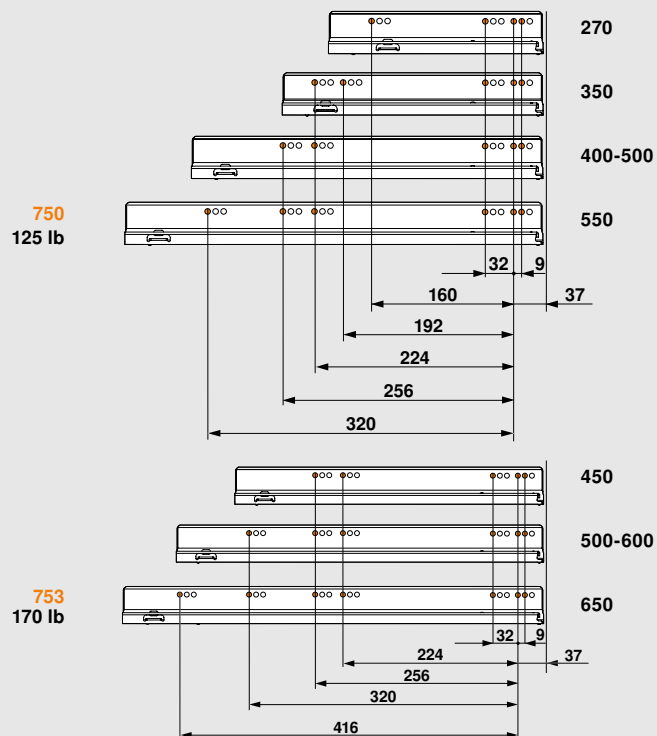
- Left and right bracket
- Specify color when ordering orion gray (OG-M) or silk white (SW-M)

Part no.

 Orion gray/silk white **ZB7C000S**

 Installation screw **612TH**

Cabinet profile installation



Profile mounting position detail

NOTE: The orange dots indicate fixing screw locations required to meet specified load ratings

Cutting dimensions for bottom and back

A Drawer bottom

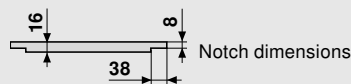
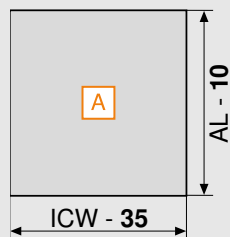
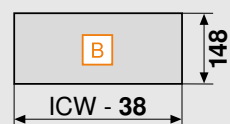
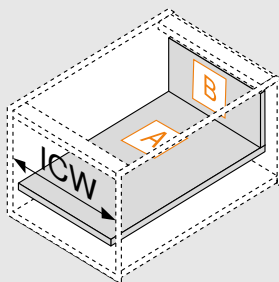
Width = Inside cabinet width minus 35 (1-3/8")

Length = Actual cabinet profile length minus 10 (13/32")

B Drawer back

Width = Inside cabinet width minus 38 (1-1/2")

Height = 148 (5-13/16")

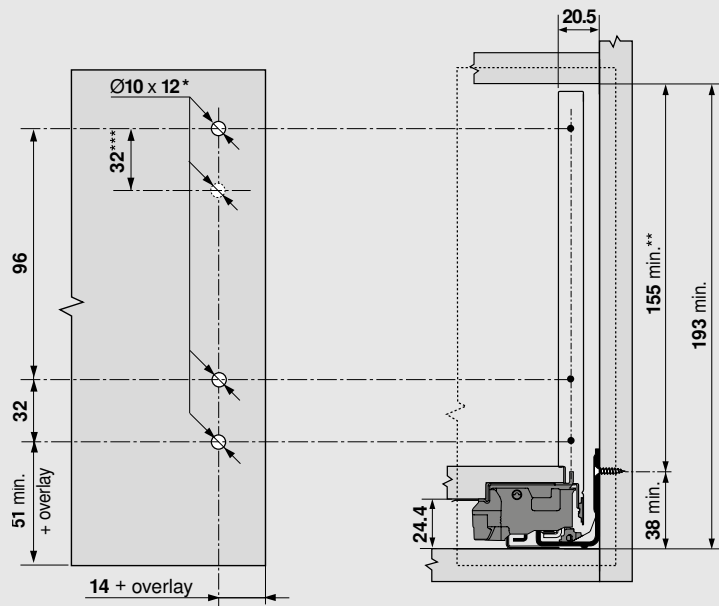


AL = Actual cabinet profile length

ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back

Front fixing bracket installation



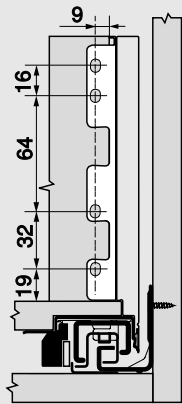
NOTE: For full drawer assembly see page 9

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø 2 x 2.5

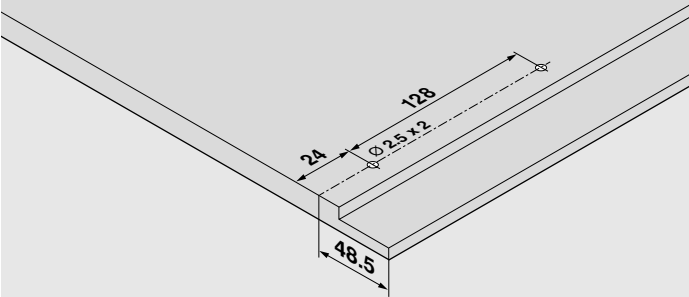
**Includes 2 tilt adjustment

***For use with two M brackets

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø 2.5 x 2